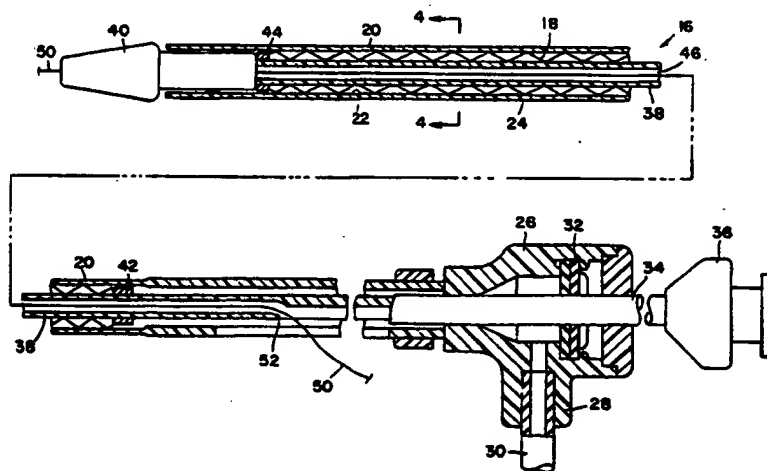




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : A61F 2/06	A1	(11) International Publication Number: WO 94/15549 (43) International Publication Date: 21 July 1994 (21.07.94)
(21) International Application Number: PCT/US93/10978 (22) International Filing Date: 17 November 1993 (17.11.93) (30) Priority Data: 07/998,343 30 December 1992 (30.12.92) US (71) Applicant: SCHNEIDER (USA) INC. [US/US]; 5905 Nathan Lane, Plymouth, MN 55442 (US). (72) Inventors: HEALY, Steven, J.; 4155 Primrose Path, Vadnais Heights, MN 55127 (US). YUREK, Matthew, T.; 8331 Penn Avenue South, Bloomington, MN 55431 (US). (74) Agents: RICHARDSON, Peter, C. et al.; Pfizer Inc., Patent Dept., 235 East 42nd Street, New York, NY 10017 (US).	(81) Designated States: CA, JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published With international search report.	

(54) Title: APPARATUS FOR DEPLOYING BODY IMPLANTABLE STENTS



(57) Abstract

A stent deployment device includes a flexible, elongate interior catheter (38) and a retaining structure (20) cooperating with the catheter (38) to support a stent along a distal end support region of the catheter (38). The stent is supported in a reduced radius delivery state to facilitate delivery to a treatment site in a body lumen, by advancing the device over a previously positioned guidewire. An opening at the distal end of the device receives the guidewire into a guidewire lumen (46) of the interior catheter (38). A second opening (52) through the catheter wall just proximally of the support region allows passage of the guidewire to the exterior of the catheter, whereby the guidewire is contained within the device only along the distal end region. The retaining means (20) can include an exterior catheter (20) surrounding the interior catheter (38) and stent, and moveable axially relative to the interior catheter (38). A portion of the guidewire proximally of the second opening (52) is contained between the catheters, and can be removed from the exterior catheter (20) through a slit (53) running axially along the exterior catheter (20). Alternatively, the retaining means can include a pair of spaced apart sleeves (124, 126) integral with the interior catheter (112) and frictionally retaining opposite ends of the stent, to maintain the stent in the delivery state. In this case the catheter further supports a dilatation balloon (122) surrounded by the stent. The balloon (122) is expanded to free the stent from the sleeves (124, 126).

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BS	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

-1-

APPARATUS FOR DEPLOYING BODY IMPLANTABLE STENTS

Background of the Invention

The present invention relates to devices for
deploying body implantable prostheses intended for
5 fixation in body cavities, and more particularly to
devices that utilize guidewires in the delivery and
placement of stents.

Stents are employed in a variety of patient
treatment and diagnostic procedures, for fixation in
10 blood vessels, biliary ducts and other body lumens to
maintain the passages. For example, a radially self-
expanding stent can be deployed in an artery
following a percutaneous transluminal coronary
angioplasty (PTCA) procedure or a percutaneous
15 transluminal angioplasty (PTA) procedure. The stent
resists a tendency in the vessel to close, thus
countering acute reclosure and plaque restenosis. A
highly preferred construction for a radially self-
expanding stent, disclosed in U.S. Patent No.
20 4,655,771 (Wallsten) is a flexible tubular braided
structure formed of helically wound thread elements.
Wallsten teaches use of a catheter for delivering the
stent to the fixation site. A pair of grips maintain
the stent at the distal end of the catheter, and are
25 controlled by an operational member at the proximal
end of the catheter, to release the stent after
positioning and initial medial expansion of the
stent.

Another prosthesis construction is disclosed in
30 U.S. Patent No. 4,681,110 (Wiktor). A flexible
tubular liner, constructed of braided strands of a
flexible plastic, is delivered into the aorta by a
main catheter tube, with the prosthesis carried at
the distal end of the main tube. A secondary tube,

-2-

inside the main catheter tubing and terminating just proximally of the liner, is held in place as the main tube is withdrawn. Thus the liner is deployed initially at its distal end, and radially self-
5 expands against an aneurism to direct blood flow past the aneurism.

Yet another approach to deploying self-expanding stents is shown in U.S. Patent No. 4,732,152 (Wallsten et al). Often referred to as the "rolling
10 membrane" method, this approach involves a tube or membrane folded over upon itself to provide a double wall for maintaining a self-expanding stent at the distal end of a catheter. The outer wall of the membrane is movable proximally to expose the stent
15 and allow radial self-expansion, beginning at the distal end of the stent.

Prostheses also have been constructed of plastically deformable materials, where upon a dilatation balloon or other means is required to
20 radially expand the stent, e.g. as shown in U.S. Patent No. 4,733,665 (Palmaz). In Palmaz, a radially expandable vascular graft is delivered by a delivery catheter, with the graft surrounding a dilatation balloon of a balloon catheter. For deployment, the
25 balloon catheter is expanded, thus to expand the graft.

Regardless of the type of prosthesis, its deployment frequently involves guiding the catheter or other delivery appliance through convoluted paths
30 defined by arteries or other body passages. A well known technique for guiding the delivery catheter includes initially positioning a guidewire along the desired path, with the distal end of the guidewire near the treatment site and a proximal portion of the

-3-

guidewire remaining outside of the body. The delivery catheter is formed with a lumen that runs the length of the catheter. When the proximal end portion of the previously positioned guidewire is threaded into the distal end of the delivery catheter, the delivery catheter can be advanced distally over the guidewire, ultimately to the treatment site for stent deployment.

Procedures that employ guidewires often require exchanging of treatment appliances. For example, a balloon catheter may be employed in a PTA or PTCA procedure, followed by placement of a stent or other prosthesis. This exchange or replacement of catheters requires that the proximal portion of the guidewire protruding from the patient's body be longer than the balloon catheter, the prosthesis delivery catheter, or any other catheter involved in the procedure. This creates difficulty in maneuvering the guidewire and catheters due to the catheter length dimensions involved, which can range from 30 to 300 centimeters. In addition to handling difficulties, the guidewire and catheter tubing generate a substantial frictional force, due to the length along which their respective exterior and interior surfaces interact.

Therefore, it is an object of the present invention to provide a device for delivering and deploying a body implantable prosthesis using a prepositioned guidewire that protrudes from the patient's body a distance substantially less than heretofore required.

Another object is to provide a prosthesis delivery device capable of utilizing a prepositioned

-4-

guidewire without the need for a guidewire lumen running the entire length of the device.

A further object is to provide a prosthesis deployment device including an outer catheter and a
5 coaxial inner catheter movable axially within the lumen of the outer catheter, in which the inner catheter includes a guidewire receiving lumen only along its distal portion, with a proximal termination open to the exterior of the inner catheter and
10 alignable with an opening through the outer catheter, thus to facilitate passage of the guidewire from the innermost lumen to the exterior of the outer catheter.

Yet another object is to provide a prosthesis
15 delivery device as part of a system of several devices alternatively advanced over a previously positioned guidewire, with exchanges of the devices being substantially simplified due to a shorter guidewire and reduced guidewire/device friction.

20 Summary of the Invention

To achieve these and other objects, there is provided an apparatus for deploying a prosthesis at a treatment site within a body lumen. The apparatus includes an elongate prosthesis carrier having a
25 proximal end region and a distal end region including a prosthesis support segment. The carrier has a carrier wall, and a guidewire lumen running axially of the carrier at least along the prosthesis support segment. A first opening is formed at the distal end
30 of the support segment for admitting a guidewire into the guidewire lumen. A second opening through the carrier wall at the proximal end of the support segment provides egress of the guidewire out of the guidewire lumen, whereby the carrier contains the

-5-

guidewire only along the prosthesis support segment. A prosthesis retaining means releasibly supports a prosthesis in a delivery state along the support segment of the carrier. When in the delivery state, 5 the prosthesis has a reduced radius along its axial length to facilitate delivery of the prosthesis to a treatment site in a body lumen. A control means, operably associated with the retaining means, causes the retaining means to release the prosthesis when 10 the support segment is positioned near the treatment site, thus to facilitate deployment of the prosthesis in a radially expanded state at the treatment site.

One preferred retaining means is a flexible, elongate outer catheter having a catheter lumen for 15 containing the carrier. The outer catheter and carrier are movable relative to each other toward and away from a delivery configuration in which the outer catheter surrounds and radially compresses the prosthesis. Withdrawal of the outer catheter, i.e., 20 proximal movement relative to the carrier, frees the prosthesis for radial expansion. The outer catheter advantageously has a slit running axially from a point near the proximal end of the support segment when the catheter and carrier are in the delivery 25 configuration, to a proximal end region of the outer catheter. This allows the portion of the guidewire proximal to the guidewire lumen to be alternatively positioned within or outside of the outer catheter, as desired.

30 As compared to a conventional delivery apparatus that receives a guidewire along its entire length, the device of the present invention is substantially easier to manipulate. The proximal or exchange portion of the guidewire that protrudes from a

-6-

patient's body need not be longer than the entire device, but merely longer than the distal end region. Consequently it is substantially easier for the physician to manipulate a properly positioned
5 guidewire, and easier to position the prosthesis delivery device for advancement along the guidewire. Friction between the guidewire and device occurs only along the distal end region, rather than along the entire length of the device. Typically, the device
10 has a total length up to twenty times the length of the distal end region alone. Thus, static and dynamic frictional forces are substantially reduced, facilitating advancement of the device to the treatment location, particularly over a tortuous path
15 to the desired location.

A preferred carrier is an inner catheter having a distal tip and a radiopaque marker proximally of the distal tip wherein the guidewire lumen is open to the distal tip and extends to the second opening
20 through the wall of the inner catheter. Preferably the second opening is aligned with the distal portion of the slit when the device is in the delivery configuration. A channel or groove can be formed in the inner catheter, beginning at the proximal end of
25 the catheter lumen and extending to the proximal end region of the inner catheter, for containing the portion of the guidewire between the outer catheter and the inner catheter. More preferably, the groove is aligned with the slit along the outer catheter.

30 The inner catheter with its abbreviated guidewire lumen is advantageous in connection with stents, in a configuration where the stent surrounds the inner catheter, and is surrounded by either the outer catheter, a rolling membrane or the outer

-7-

catheter in combination with a sleeve extended proximally from the distal tip. In each case, the member or members surround the stent and maintain the stent in its reduced radius state along the
5 prosthesis support segment. In the case of a radially self-expanding stent, stent release is achieved by moving the outer catheter proximally with respect to the inner catheter to free the stent for radial self-expansion.

10 Conversely, in the case of a plastically expanded stent, it is advantageous to incorporate a dilatation balloon along the inner catheter, particularly along the prosthesis support region. The balloon, surrounded by the stent or other
15 prosthesis, is expandable by a fluid under pressure, provided through a balloon inflation lumen running substantially the entire length of the inner catheter.

Thus in accordance with the present invention,
20 treatment procedures involving deployment of prostheses by means of a previously positioned guidewire are substantially simplified. The physician and others involved in the procedure are freed from the need to accommodate undue lengths of
25 the guidewire and the attendant difficulty in advancing the prosthesis delivery device, and can devote their attention directly to the procedure at hand. The device is readily adapted to deploy either elastically deformable or plastically deformable
30 stents, and can employ a stent retaining sleeve or rolling membrane, or utilize a dilatation balloon to radially expand the stent.

-8-

Brief Description of the Drawings

For a further appreciation of the above and other features and advantages, reference is made to the following detailed description and to the

5 accompanying drawings, in which:

Figure 1 is a partially sectioned elevation of a device for delivering and deploying a radially self-expanding stent in accordance with the present invention;

10 Figures 2 and 3 are enlarged views of portions of Figure 1;

Figure 4 is a sectional view taken along the line 4-4 in Figure 1;

15 Figure 5 is a sectional view taken along the line 5-5 in Figure 3;

Figure 6 is sectional view taken along the line 6-6 in Figure 5;

Figure 7 is a sectioned elevation showing deployment of the stent;

20 Figure 8 is a sectional view similar to that in Figure 3, but with an outer catheter of the device moved proximally relative to an inner catheter of the device;

25 Figure 9 is a sectioned elevation showing a distal region of an alternative embodiment stent deployment device;

Figure 10 is an enlarged view of part of Figure 9;

30 Figure 11 is an enlarged view of part of Figure 9;

Figure 12 is a view similar to that of Figure 10, but with an outer catheter of the device moved proximally relative to an inner catheter of the device;

-9-

Figure 13 is a view similar to that in Figure 11, but with the outer catheter moved proximally relative to the inner catheter;

Figure 14 is a partial side elevation of a further alternative embodiment stent deployment device;

Figure 15 is a partial side elevation of yet another alternative embodiment stent deployment device;

Figure 16 is a sectional view taken along the lines 16-16 in Figure 15; and

Figure 17 is a view similar to that of Figure 15, showing a dilatation balloon of the device in the expanded state.

Detailed Description of the Invention

Turning now to the drawings, there is shown in Figure 1 a deployment device 16 for delivering a prosthesis or stent 18 to an intended fixation location within a body lumen, e.g. a blood vessel. After delivering the stent, deployment device 16 is manipulated to controllably release the stent for radial self-expansion to a fixation site within the lumen.

Deployment device 16 includes an elongate and flexible outer catheter or exterior catheter 20 constructed of a biocompatible thermoplastic elastomer, e.g. polyurethane or nylon, typically with an outside diameter in the range of 3-42 Fr. (1-14 mm.). A central lumen 22 runs the length of the exterior catheter. A distal region 24 of the exterior catheter surrounds stent 18, and maintains the stent in a reduced radius and axially elongated delivery configuration, against an elastic restoring force of the stent. Stent 18 when in a normal,

-10-

unrestrained configuration would have a diameter substantially larger than the interior diameter of lumen 22 (for example, 3-40 mm). Typically the normal or unconstrained stent is larger in diameter than the body lumen in which the stent is fixed, and the restoring force tends to maintain the stent against the tissue wall.

Exterior catheter 20 is mounted at its proximal end to a valve 26. Valve 26 includes a port 28 for receiving a saline solution, radiopaque fluid or the like supplied via an extension tube 30. The fluid proceeds through the valve to central lumen 22. A sealing gasket 32 is mounted in valve 26, and supports an elongate stainless steel tube 34 for axial sliding relative to the valve. Exterior catheter 20 can be pushed and pulled relative to the stainless steel tube by hand manipulation of the valve and a hub 36 at the proximal end of the tube. Stainless steel tube 34 extends distally beyond valve 26 into a proximal portion of lumen 22.

Stainless steel tube 34 is attached to an elongate and flexible inner catheter or interior catheter 38, which can be constructed of the materials similar to those employed to form the exterior catheter. A distal tip 40 is bonded to the distal end of interior catheter 38. Also attached to the interior catheter are a proximal marker 42 and a distal marker 44. The markers are constructed of a radiopaque material, e.g. tantalum or gold, and surround the interior catheter. Markers 42 and 44 are axially spaced apart a distance slightly greater than the axial length of stent 18 when confined in the delivery configuration. The markers identify a prosthesis support segment of the interior catheter,

-11-

more particularly the distal region of the catheter, surrounded by stent 18. Markers 42 and 44 have outer diameters slightly smaller than the interior diameter of exterior catheter 20. The stent surrounds
5 interior catheter 38. The coefficient of friction of catheter 20 along its interior surface preferably is less than the coefficient of friction for catheter 38 along its exterior surface. Consequently, when the
10 outer catheter is moved axially relative to the inner catheter, stent 18 tends to remain stationary relative to the inner catheter, rather than traveling with the outer catheter. Catheter 38 thus functions as a carrier for the stent, with catheter 20
15 providing a retaining means for radially compressing the stent and maintaining the stent along the prosthesis support segment, so long as the exterior catheter surrounds the stent.

Interior catheter 38, along its distal end region, has a guidewire lumen 46 open to the distal
20 end of the interior catheter. An axial passage 48 through distal tip 40 continues lumen 46. A flexible guidewire 50 is contained within lumen 46 and also runs through passage 48.

Stent 18 has an open mesh or weave construction,
25 formed of helically wound and braided strands or filaments of a resilient material, for example a body compatible metal such as stainless steel, a titanium nickel alloy, or a polymer such as polypropylene or polyethylene. As shown in Figure 1, the stent is
30 elastically deformed, into a reduced radius/increased axial length delivery configuration. The distal region of exterior catheter 20 confines the stent and maintains it in the delivery configuration. When free of catheter 20, stent 18 radially self-expands,

-12-

i.e. it elastically returns to a normal configuration of increased radius and reduced axial length.

As noted above, hub 36 and stainless steel tube 34 are movable relative to valve 26. More particularly, the valve body is moved proximally relative to the hub, thus to move exterior catheter 20 relative to interior catheter 38. The valve body and hub are fixed with respect to the proximal ends of the exterior catheter and interior catheter, respectively, and cooperate to provide a means for controllably withdrawing the exterior catheter, relative to the interior catheter, to release stent 18 for radial self-expansion. Figures 2 and 3 illustrate a delivery position, in which the distal end of exterior catheter 20 abuts or nearly abuts distal tip 40, surrounding stent 18. As a result, the stent is radially compressed over its entire axial length.

Figure 3 illustrates the manner in which stent 18 is maintained between exterior catheter 20 and interior catheter 38. As best seen in Figure 3, lumen 46 does not run the length of interior catheter 38, but rather ends just proximally of proximal marker 42. An aperture 52 through interior catheter 38, open to lumen 46 and to the exterior of catheter 38, allows guidewire 50 to exit catheter 38. An elongate slit 53, formed through exterior catheter 20, runs axially along the catheter and allows guidewire 50 to exit deployment device 16. When the device (including both catheters) is in the delivery position, aperture 52 of catheter 38 is axially aligned with a distal end 54 of slit 53.

Figure 5 illustrates catheters 20 and 38 at a region proximally of the prosthesis support segment,

-13-

where the interior catheter no longer is hollow, and guidewire 50 is outside of the interior catheter. Guidewire 50 runs along side of catheter 38, contained within lumen 22, and includes a proximal
5 portion extended outside of the patient by at least an "exchange" length necessary for inserting and removing device 16 and any other device by means of guidewire 50, while the guidewire remains in position.

10 As seen in Figures 5 and 6, a groove 56 is formed axially along interior catheter 38. Groove 56 extends proximally away from the proximal end of guidewire lumen 46, to the proximal end of catheter 38. When guidewire 50 (or any other guidewire) is
15 inserted into lumen 46 via distal tip passage 48 and moved along the lumen, groove 56 provides a guide for channeling the guidewire out of interior catheter 38 through aperture 52.

The portion of the guidewire proximally of
20 guidewire lumen 46 can exit exterior catheter 20 via slot 53. Alternatively, this portion of the guidewire can remain within lumen 22, more particularly within groove 56, over most of the length of device 16. To facilitate moving the
25 guidewire between these alternative positions, slit 53 preferably is angularly aligned with groove 56, i.e., directly adjacent the groove as best seen in Figure 5. Slit 53 is self-closing due to the residual force or elastic "memory" of catheter 20.
30 At the same time, the exterior catheter readily yields to permit movement of guidewire 50 into and out of the exterior catheter. Groove 56 preferably is slightly larger in width than the guidewire

-14-

diameter, and extends proximally through stainless steel tube 34.

When deployment device 16 is used to position and fix stent 18, the initial step is to position
5 guidewire 50 within the patient's body. This can be accomplished with a guide cannula (not illustrated), leaving guidewire 50 in place, with the exchange portion of the guidewire extended proximally beyond the point of entry into the patient's body.
10 Deployment device 16 is then advanced over the guidewire at the exchange portion, with the guidewire being received into passage 48 of distal tip 50. As device 16 is inserted into the body, the proximal portion of guidewire 50 travels proximally (relative
15 to the device) to the proximal end of guidewire lumen 46, eventually extending through aperture 52 and emerging from the device through slit 53. At this point, however, this portion of the guidewire is pushed through slit 53, back into lumen 22 and into
20 groove 56 of the interior catheter. The physician or other user continues to advance device 16, while continuing to push the proximal end of the guidewire into exterior catheter 20 through slit 53, until the prosthesis support segment and stent 18 are
25 positioned at the treatment site. At this point, an exchange portion of the guidewire, proximally of slit 53, remains outside of exterior catheter 20.

With device 16 thus positioned, the physician maintains hub 36 and tube 34 substantially fixed with
30 one hand, while moving valve body 26 in the proximal direction with the other hand, thus to move exterior catheter 20 proximally relative to interior catheter 38. As the exterior catheter is retracted, stent 18 remains substantially fixed relative to interior

-15-

catheter 38, and thus radially self-expands as illustrated in Figure 7. Continued retraction of the exterior catheter results in complete deployment of the stent. In the fully advanced position, aperture
5 52 is no longer axially aligned with distal end 54 of the slit, and guidewire 50 runs along groove 56, contained between the catheters as seen in Figure 8.

After deployment, stent 18 has radially self-expanded to a diameter up to thirty times greater
10 than the diameter of exterior catheter 20. Accordingly, device 16 can be withdrawn proximally through the stent. Guidewire 50 can be withdrawn as well. However, should the medical procedure involve further treatment, e.g., placement of a further
15 stent, the deployment device can be removed without removing the guidewire. This is accomplished by progressively withdrawing device 16 and pulling the device away from the guidewire (which removes the guidewire from within the exterior catheter), all
20 while maintaining the guidewire in place.

Because of slit 53, more particularly the distal end 54 of the slit, guidewire 50 can exit device 16 at a point just proximally of the support segment carrying stent 18, as opposed to exiting the device
25 at the proximal end of catheter 20. As a result, in a device having a length of (for example) 230 centimeters, guidewire 50 can be as short as about 245 centimeters, for an exchange length of about 15 centimeters. By comparison, for a conventional
30 arrangement in which the guidewire emerges from the proximal end of the catheter, the required guidewire length would be over 460 centimeters. Thus, the primary advantage afforded by device 16 is that a substantially shorter guidewire can be employed.

-16-

Given the much shorter guidewire exchange length afforded by the present invention, device 16 and other apparatus can be threaded onto and advanced along the guidewire with greater ease, and in significantly shorter times. Similarly, devices can be more quickly and conveniently withdrawn while maintaining guidewire 50 in place, since the exchange portion manipulated by the physician or assistant is close to the point of entry into the patient.

Insertion and removal are facilitated by the shorter length over which the guidewire and devices are in contact with one another, due to reduced friction between these components. Finally, without the need for a guidewire lumen running the length of interior catheter 38, the interior catheter may be selectively strengthened by a solid structure as indicated.

Figures 9-13 illustrate the distal region of an alternative deployment device 60 similar to device 16 in many respects, but illustrating a different approach to confining and deploying a prosthesis such as a radially self-expanding stent 62. Deployment device 60 includes an exterior catheter 64 and an interior catheter 66 within a central lumen 68 of the exterior catheter. Device 60 further includes a valve attached to the exterior catheter, and a hub and stainless steel tube attached to the interior catheter and movable axially relative to the valve. These features are not illustrated, but are substantially identical to the corresponding features of deployment device 16.

Stent 62 is confined in a reduced-radius delivery configuration by a rolling membrane 70 constructed of a suitable body compatible elastomer such as polyurethane. This type of membrane is

-17-

shown, for example, in U.S. Patent No. 4,848,343 (Wallsten et al.). Membrane 70 is doubled over upon itself near a distal tip 72, to form an inner layer 74 and an outer layer 76. The membrane is highly
5 pliable and flexible to permit the required distal fold, yet has sufficient elastic strength to overcome the stent restoring force, so long as layers 74 and 76 surround the stent.

As seen Figure 11, outer layer 76 is bonded to
10 the distal end of exterior catheter 64, and the inner fold is similarly bonded to the interior catheter. Thus, fluid (for example a saline solution) supplied under pressure to lumen 68 and outside of interior catheter 66, can flow along membrane 70 between the
15 inner and outer layers. A micropore 78 through outer layer 76 permits the release of trapped air and fluid. A hydrophilic material, for example, polyvinyl pyrroladone sold under the brand name Hydromer, is applied to membrane 70 along the outer
20 surface of inner layer 74 and the inner surface of outer layer 76. Silicone or other lubricants also may be employed. The slippery coating facilitates sliding of the inner and outer layers relative to one another.

25 An inner lumen 80 of interior catheter 66 and a passage through distal tip 72 contain a guidewire 82. The exterior and interior catheters have a slot 84 and an aperture 86 for allowing guidewire 82 to exit device 60 just proximally of the membrane. In the
30 retracted position, i.e. with interior catheter 66 at its most proximal position relative to exterior catheter 64 as shown, the distal end of slot 84 and aperture 86 are axially aligned, and membrane 70 confines the stent.

-18-

In general, deployment device 60 is used in the same manner as deployment device 16, in that (1) a guidewire is positioned; (2) the device is loaded onto the exchange portion of the guidewire and
5 advanced to position the stent; and (3) the stent is deployed by pulling the valve and exterior catheter proximally, while holding the stainless steel tube and hub fixed.

Outer layer 76 and a distal fold 88 move
10 proximally with the exterior catheter, thus to "peel" the membrane from around stent 62. This allows the stent to radially self-expand progressively, from its distal end to its proximal end.

With stent 62 fully deployed, device 60 and
15 guidewire 82 may be withdrawn. Alternatively, device 60 may be withdrawn, leaving the guidewire in place, as described in connection with device 16.

Figure 14 illustrates the distal region of third embodiment deployment device 90 including an exterior
20 catheter 92 with a central lumen 94, and an interior catheter 96 contained in lumen 94. A distal tip 98 is fixed to the distal end of the interior catheter, and includes a passage 100 that cooperates with a lumen 102 of catheter 96 to accommodate a guidewire
25 104. A sleeve 106 is integral with tip 98, projects proximally of the tip, and has a diameter substantially equal to the diameter of exterior catheter 92. Sleeve 106 and catheter 92 cooperate to maintain a stent 108 in the reduced radius delivery
30 configuration against its restoring force. Other features of deployment device 90, while not illustrated, are substantially similar to corresponding features of device 16.

-19-

Stent 108 is deployed in the same manner as described in connection with device 16, i.e. by pulling the exterior catheter proximally relative to the stationary interior catheter. A critical
5 difference is that stent 108 is deployed first at its medial region, rather than at its distal end. For further information as to medial deployment of stents, and the advantages of medial deployment, reference is made to U.S. Patent 5,201,757 issued
10 April 13, 1993, entitled "MEDIAL REGION DEPLOYMENT OF RADIALY SELF-EXPANDING STENTS", and assigned to the assignee of the present application.

Figure 15 illustrates the distal region of another deployment device 110 for use with either a
15 radially self-expanding stent, or a plastically deformable stent. Deployment device 110 includes an inner catheter 112 having a distal tip 114, a central lumen 116 for accommodating a guidewire 118, and a balloon inflation lumen 120 open to a dilatation
20 balloon 122 at the distal end portion of the catheter. On opposite sides of the dilatation balloon are proximal and distal sleeves 124 and 126. The sleeves are fixed to catheter 112, and frictionally retain the opposite ends of a self-
25 expanding stent 128, to maintain the stent in a reduced radius delivery configuration. The stent surrounds the dilatation balloon.

As an option, an exterior catheter 129 can be provided, to surround and radially confine stent 128
30 in the same manner as catheter 20 confines stent 18.

Dilatation balloon 122 is expanded when a fluid, e.g. a saline solution or contrast medium, is supplied under pressure via lumen 120. When outer catheter 129 is employed, this catheter is proximally

-20-

withdrawn prior to balloon dilatation. As balloon 122 expands, it radially expands stent 128, initially only over a medial region of the stent. Eventually, the stent expansion overcomes the frictional
5 retaining force of sleeves 124 and 126, which frees the stent for radial expansion over its entire axial length, against body tissue represented by broken lines at 131. Preferably, balloon 122 is expandable sufficiently to press stent 128 against tissue 131,
10 at least to a slight degree.

An aperture 130 is provided through the wall of catheter 112, just proximally of proximal sleeve 124. A guide groove 132 similar to that shown in connection with device 16 contains guidewire 118 when
15 the guidewire is within outer catheter 129. The guidewire can be removed to the exterior of outer catheter 129, by virtue of a slit running axially along the outer catheter, much in the same manner as the slits of the other devices.

20 Deployment device 110 is used in the manner previously described, to deliver and position stent 128. Deployment, however, is accomplished by sliding the outer catheter tube 129 proximally, and then providing a saline solution under pressure to lumen
25 120, thus to expand dilatation balloon 122. The balloon in its expanded state is shown in Figure 17. Following a complete stent deployment, device 110 is withdrawn, either while leaving guidewire 118 in place or along with the guidewire. In either event,
30 it is necessary to evacuate balloon 120 before withdrawal, by applying a vacuum to the balloon inflation lumen.

Thus, in accordance with the present invention a prosthesis deployment device is configured to

-21-

facilitate the use of a guidewire for prosthesis delivery and positioning. The exchange portion of the guidewire is substantially reduced in length, to facilitate loading of the deployment device onto the

5 guidewire. The relatively short distance along with which the device surrounds and contains the guidewire reduces friction to facilitate advancing the device, and further facilitates retraction of the device after prosthesis deployment while leaving the

10 guidewire in place for use in a further procedure. Accordingly, procedures that include deployment of stents or other prostheses can be accomplished more quickly and under improved control, at reduced risk to the patient.

15 What is claimed is:

-22-

CLAIMS

1. An apparatus for deploying a prosthesis at a treatment site within a body lumen, including:

an elongate prosthesis carrier (38) having
5 a proximal end region, a distal end region including a prosthesis support segment, a carrier wall defining a guidewire lumen (46) running axially of the carrier (38) at least along the support segment, a first opening disposed at a distal end of the support
10 segment for admitting a guidewire into the guidewire lumen (46), and a second opening (52) through the carrier wall at a proximal end of the support segment, for providing egress of the guidewire out of the guidewire lumen (46) whereby the carrier (38)
15 contains the guidewire within the guidewire lumen (46) only along the prosthesis support segment;

a prosthesis retaining means (20) for releasibly supporting a prosthesis in a delivery state along the support segment of the carrier (38),
20 said prosthesis when in the delivery state having a reduced radius along its axial length to facilitate delivery of the prosthesis to a treatment site in a body lumen; and

a control means (26) operatively associated
25 with the retaining means (20), for releasing the prosthesis when the prosthesis support segment is positioned near the treatment site, thus to facilitate deployment of the prosthesis in a radially expanded state at the treatment site.

30 2. The apparatus of Claim 1 wherein:
the retaining means (20) comprises a flexible, elongate outer catheter (20) having a catheter wall defining a catheter lumen (22) running

-23-

axially for substantially the entire length of the outer catheter.

3. The apparatus of Claim 2 wherein:

the carrier (38) is disposed within the
5 catheter lumen (22) and extends substantially the
entire length of the outer catheter (20), the carrier
(38) and outer catheter (20) being movable with
respect to one another toward and away from a
delivery configuration in which the outer catheter
10 (20) surrounds the carrier (38) along the prosthesis
support segment to maintain the prosthesis radially
compressed in the delivery state.

4. The apparatus of Claim 3 further including:

an outer catheter opening (53) through the
15 catheter wall and disposed near the proximal end of
the support segment when the outer catheter (20) and
the carrier (38) are in the delivery configuration,
to allow passage of the guidewire from within the
catheter lumen (46) to the exterior of the outer
20 catheter (20).

5. The apparatus of Claim 4 wherein:

the outer catheter opening (53) comprises
an axial slit extended proximally to a proximal
region of the outer catheter (20).

25 6. The apparatus of Claim 4 wherein:

the carrier (38) comprises an interior
catheter (38) having a distal tip (40), and the first
opening is formed through the distal tip.

7. The apparatus of Claim 6 wherein:

30 the outer catheter (20) is moved proximally
relative to the inner catheter (38) when moving away
from the delivery configuration to release the
prosthesis.

-24-

8. The apparatus of Claim 7 further including:
a groove (56) in the inner catheter (38),
extended axially from the proximal end of the support
segment to the proximal end region.

5 9. The apparatus of Claim 8 wherein:
the outer catheter opening (53) comprises
an axial slot extended proximally to a proximal
region of the outer catheter.

10 10. The apparatus of Claim 2 wherein:
the control means (26) further comprises
first and second handle means (36, 26) fixed to the
proximal end regions of the inner and outer catheters
(38, 20), respectively, for moving the outer catheter
(20) proximally relative to the inner catheter (38).

15 11. The apparatus of Claim 1 wherein:
the control means comprises a dilatation
balloon (122) disposed along the prosthesis support
segment of the carrier and surrounded by the
prosthesis, and a means (120) for supplying a fluid
20 under pressure to the balloon (122) to expand the
balloon (122) and thereby radially expand the
prosthesis.

12. The apparatus of Claim 11 wherein:
the prosthesis is a radially self-expanding
25 stent, and the retaining means includes first and
second sleeves (124, 126) fixed to the carrier (112)
respectively at the proximal and distal ends of the
prosthesis support segment, said sleeves (124, 126)
surrounding and frictionally retaining the prosthesis
30 at respective and opposite ends thereof, to
frictionally retain the prosthesis against the
carrier (112).

-25-

13. The apparatus of Claim 12 wherein:
the retaining means further includes a
flexible and elongate outer catheter (129) having a
catheter wall defining a catheter lumen running
5 substantially the length of the outer catheter (129),
wherein the outer catheter (129), when disposed in a
delivery configuration relative to the carrier,
surrounds the prosthesis.

14. The apparatus of Claim 3 wherein:
10 the carrier includes a distal tip (114),
the prosthesis is a radially self-expanding stent
surrounding the carrier (112) adjacent and proximally
of the distal tip (114), and the prosthesis is
contained within a distal end portion of the catheter
15 lumen when the outer catheter (129) and carrier (112)
are in the delivery configuration.

15. The apparatus of Claim 14 wherein:
the outer catheter (129) surrounds the
stent along the entire length of the stent.

20 16. The apparatus of Claim 14 wherein:
the carrier (112) further includes a sleeve
(126) integral with the distal tip (114) and
extending proximally of the distal tip (114), the
sleeve (126) surrounding a distal portion of the
25 stent and the outer catheter (129) surrounding a
proximal portion of the stent when the outer catheter
(129) and carrier (112) are in the delivery
configuration.

17. The apparatus of Claim 16 wherein:
30 the outer catheter (129) abuts the sleeve
(126) when the outer catheter (129) and the carrier
(112) are in the delivery configuration.

-26-

18. The apparatus of Claim 3 further including:

a rolling membrane (70) folded over on itself and including an outer fold (76) attached to the outer catheter (64) and an inner fold (74)

5 attached to the carrier (66), wherein the membrane (70) surrounds the prosthesis when the carrier (66) and the outer catheter (64) are in the delivery configuration; and

wherein the outer catheter (64) is movable
10 proximally relative to the carrier (66) away from the delivery configuration and, when so moved, tends to remove the rolling membrane (70) proximally from its surrounding relation to the prosthesis.

19. The apparatus of Claim 18 further

15 including:

an axial slit (84) through the catheter wall of the outer catheter (64), extending from a point near the proximal end of the support segment when the outer catheter (64) and carrier (66) are in
20 the delivery configuration, to a proximal region of the outer catheter (64).

20. An apparatus for deploying a prosthesis at a treatment site within a body lumen, including:

a flexible, elongate inner catheter (38)
25 having a catheter wall defining a guidewire lumen (46) open to the distal end of the inner catheter (38) and running axially of the inner catheter (38) at least along a prosthesis support segment at a distal end region of the inner catheter (38);

30 a prosthesis retaining means operatively associated with the inner catheter (38) and cooperating with the inner catheter (38) to support a prosthesis along the support segment of the inner catheter (38) and in a delivery state in which the

-27-

prosthesis has a reduced radius along its axial length to facilitate delivery of the prosthesis to a treatment site in a body lumen, said retaining means being operable to release the prosthesis from the
5 delivery state to deploy the prosthesis in a radially expanded state at the treatment site; and

a first opening at a distal end of the inner catheter (38) for receiving a flexible guidewire into the guidewire lumen (46), and a second
10 opening (52) through the catheter wall at the proximal end of the support segment, said second opening (52) allowing passage of the guidewire from within the guidewire lumen (46) to the exterior of the inner catheter (38), whereby the guidewire is
15 contained within the inner catheter (38) substantially only along said support segment.

21. The apparatus of Claim 20 wherein:

said retaining means comprises first and second sleeves (124, 126) mounted to the inner
20 catheter (38) and frictionally retaining respective proximal and distal ends of the prosthesis, a dilatation balloon (122) mounted to the inner catheter (112) between the sleeves (124, 126) and surrounded by the prosthesis, and a balloon inflation
25 lumen (120) running substantially the length of the inner catheter (112) for supplying a fluid under pressure to the dilatation balloon (122), thereby to expand the balloon (122) and free the prosthesis from the sleeves (124, 126).

30 22. The apparatus of Claim 21 wherein:

said retaining means further comprises an outer catheter (129) having an outer catheter lumen running substantially the entire axial length thereof, for containing the inner catheter (112), the

-28-

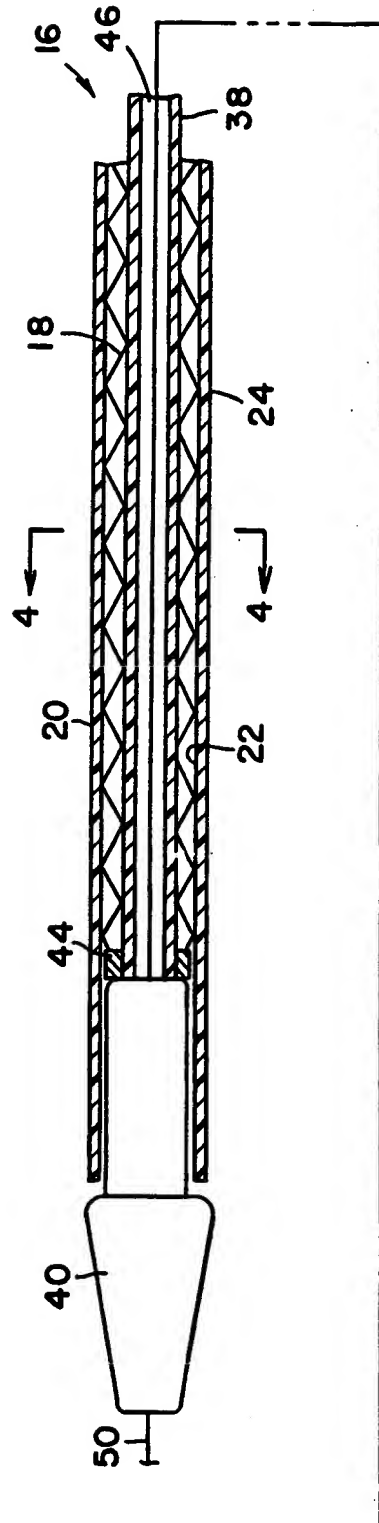
outer catheter (129) being movable relative to the inner catheter (112) toward and away from a delivery configuration in which a distal end region of the outer catheter (129) surrounds the prosthesis and
5 radially compresses the prosthesis.

23. The apparatus of Claim 22 further including:

a slit (132) running axially along the outer catheter (129), from a point near the proximal
10 end of the support segment when the catheters are in the delivery configuration to a proximal end region of the outer catheter (129).

24. The apparatus of Claim 20 wherein:

the prosthesis is a radially self-expanding
15 stent and the retaining means includes a dilatation balloon (122) at the distal end region and surrounded by the prosthesis, and a balloon inflation lumen (120) open to the dilatation balloon (122) and running substantially the length of the inner
20 catheter (112), for supplying a fluid under pressure to the dilatation balloon (122) to expand the balloon (122) and thereby radially expand the stent.



1/6

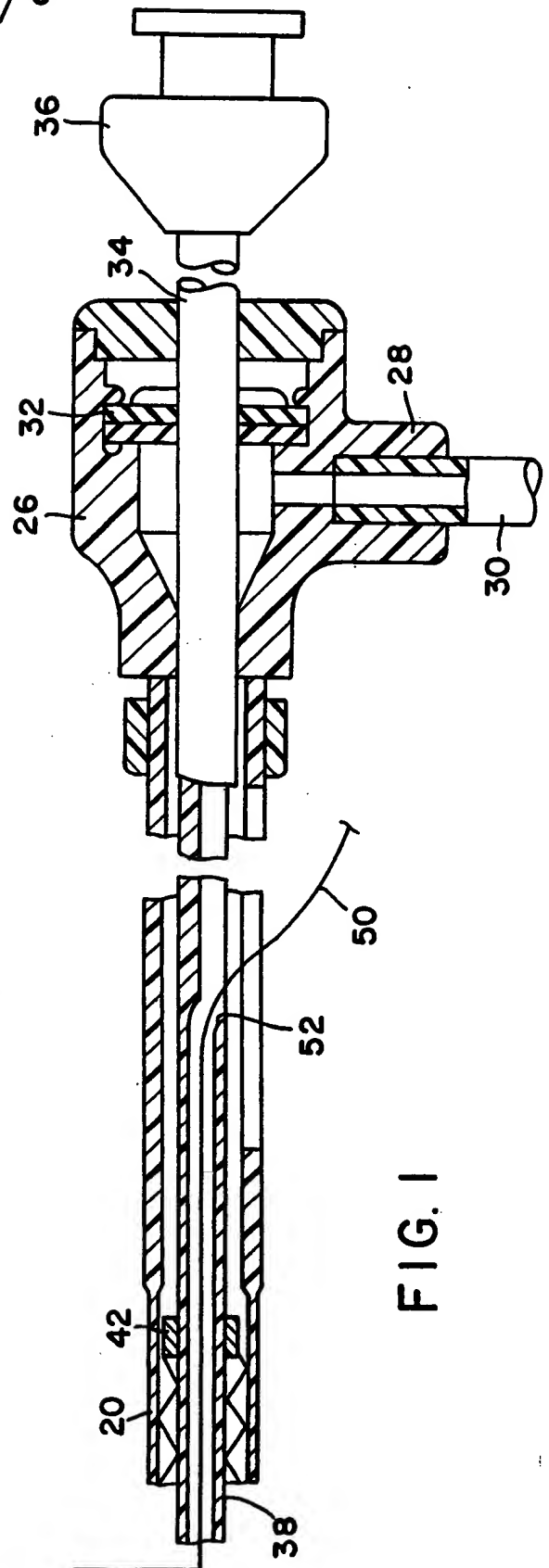


FIG. 1

2/6

FIG. 2

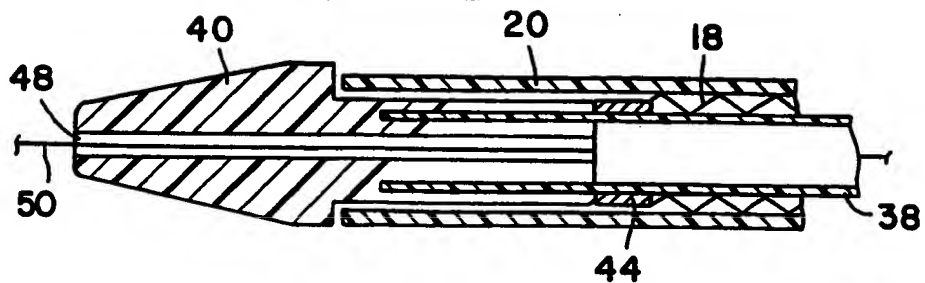


FIG. 3

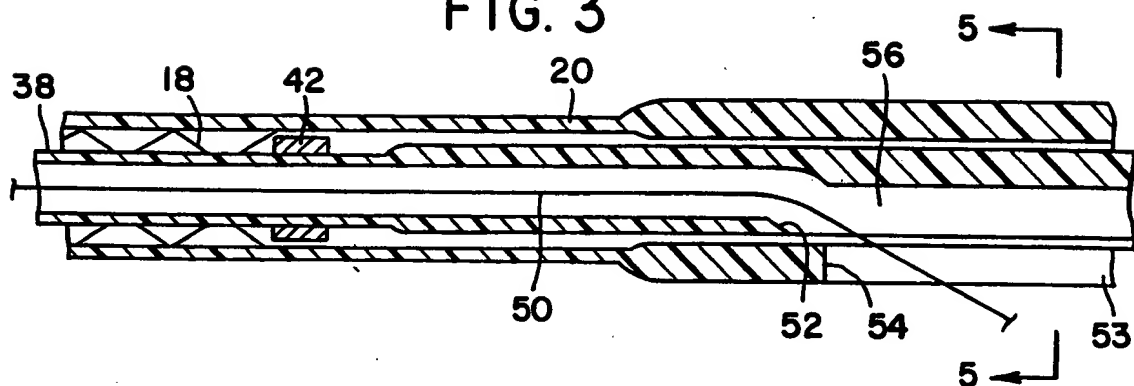


FIG. 4

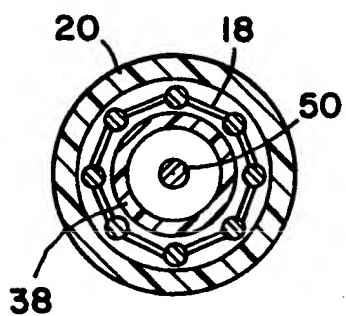
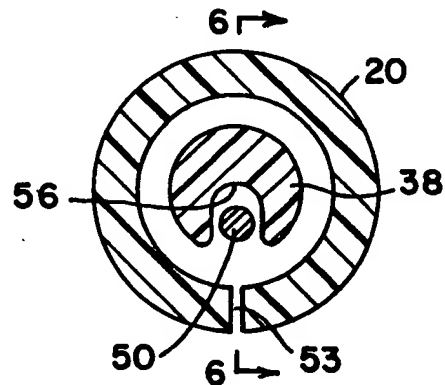


FIG. 5



3/6

FIG. 6

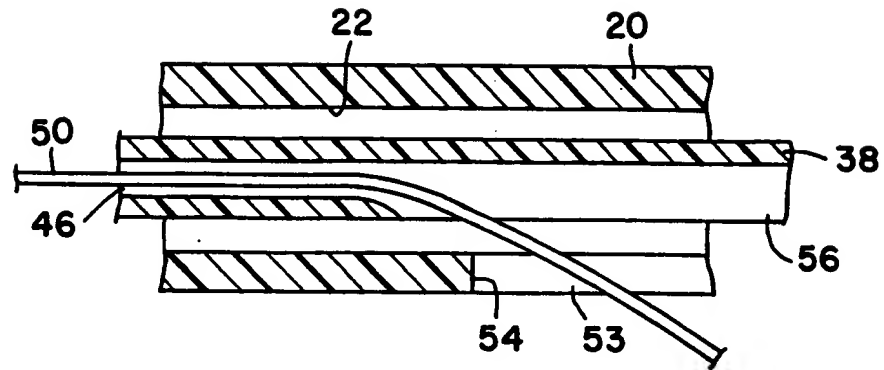


FIG. 7

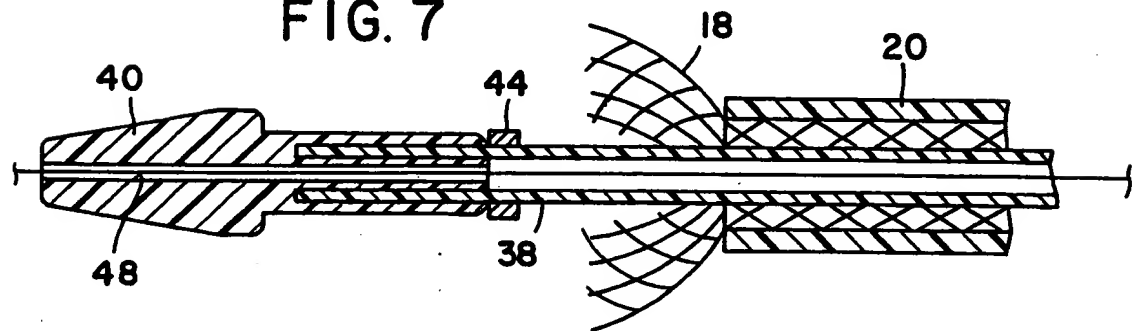
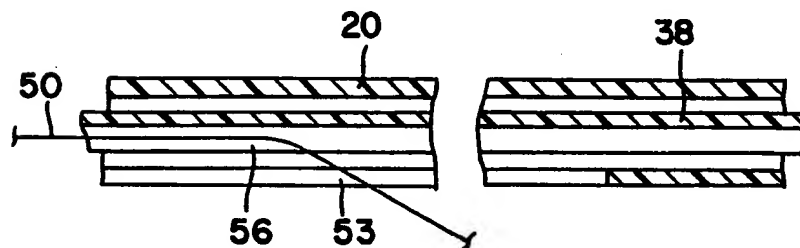
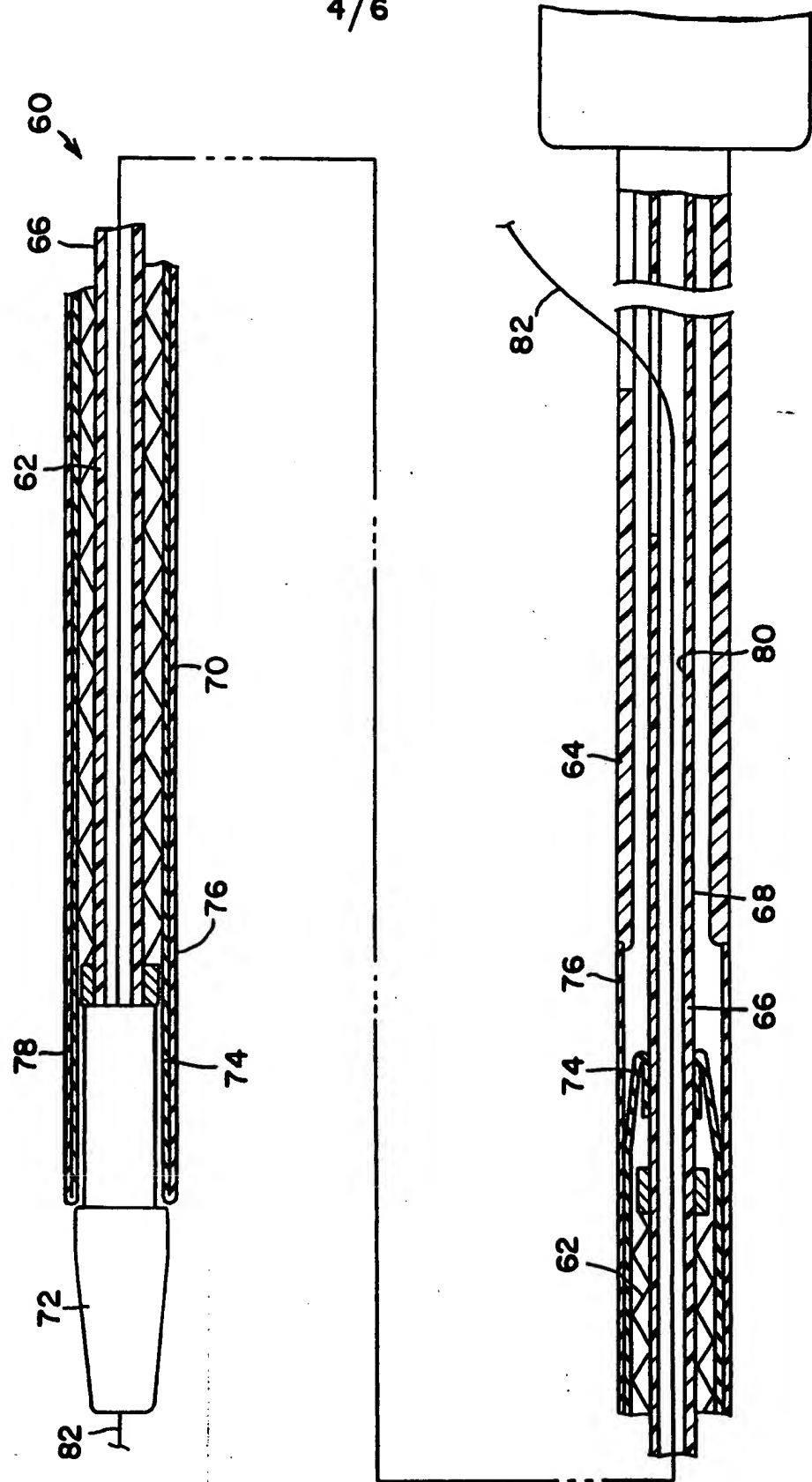


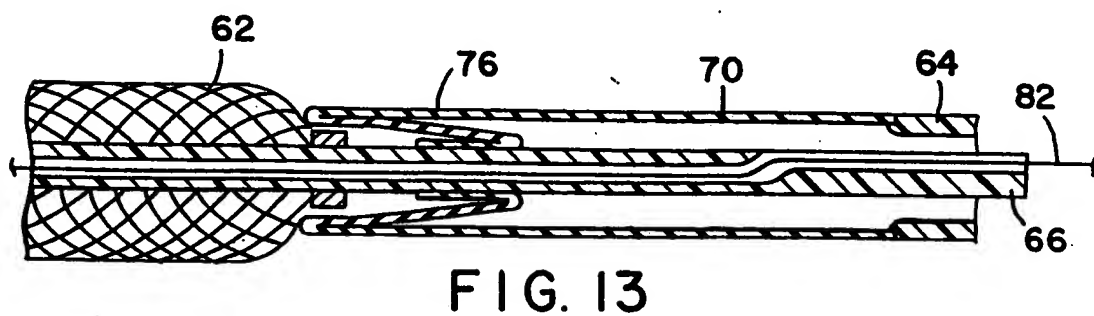
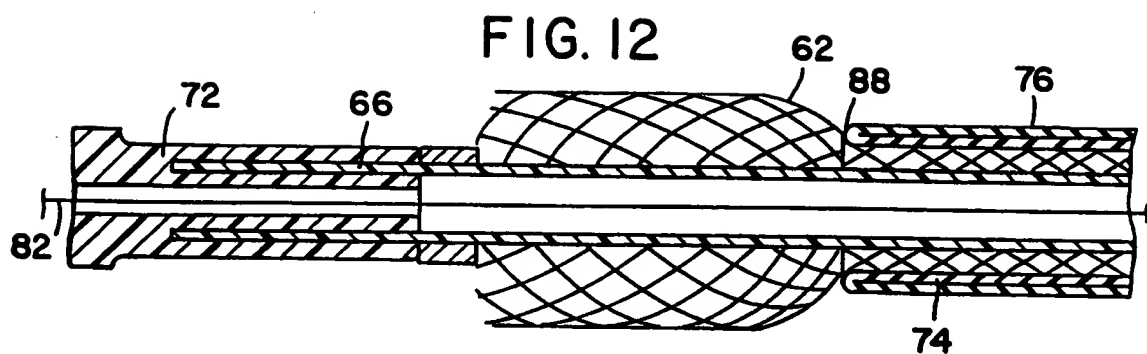
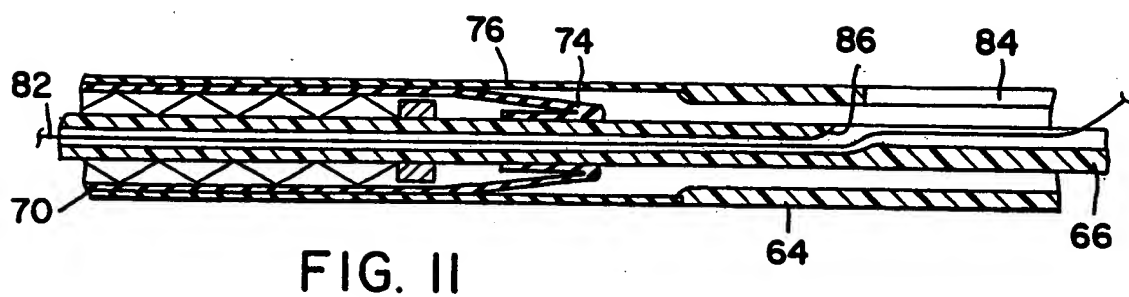
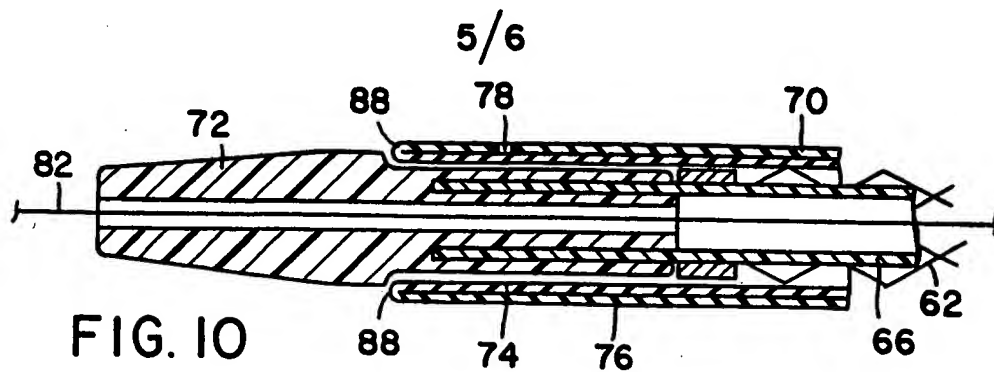
FIG. 8



4/6

FIG. 9





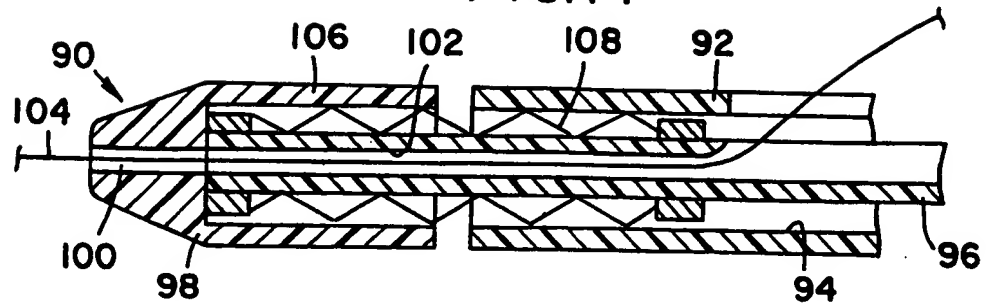
6/6
FIG. 14

FIG. 15

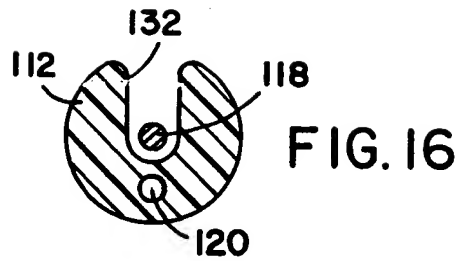
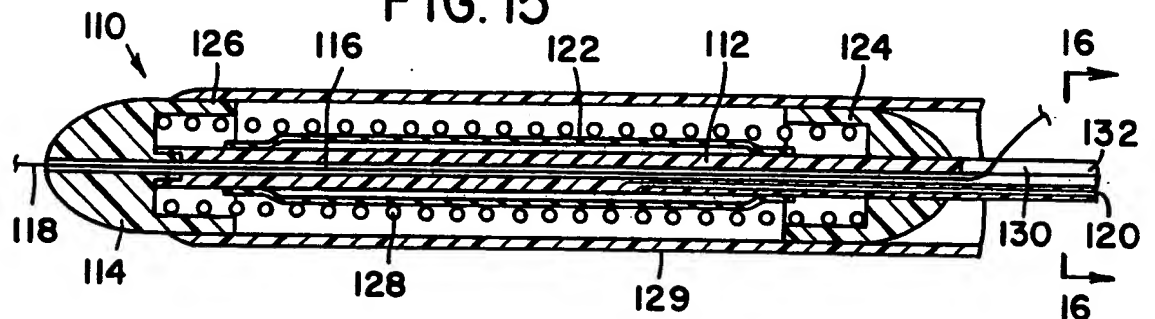


FIG. 16

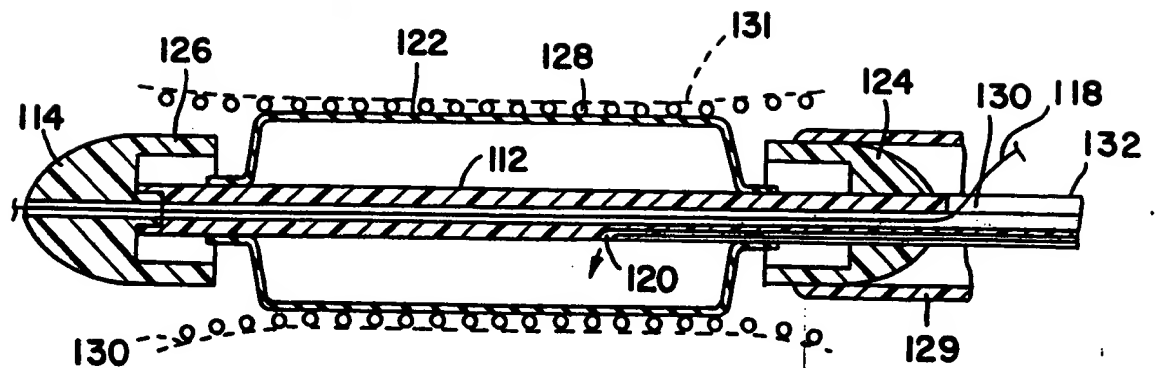


FIG. 17

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 93/10978

A. CLASSIFICATION OF SUBJECT MATTER
IPC 5 A61F2/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 5 A61F A61M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	EP,A,0 505 686 (ADVANCED CARDIOVASCULAR SYSTEMS) 30 September 1992 see the whole document	1-11, 14, 15, 20, 24 12, 13, 16-19, 21-23
Y	--- EP,A,0 442 657 (C.R. BARD) 21 August 1991 see column 7, line 24 - column 8, line 23; figures 7A-7C	12, 13, 16, 17, 21-23
Y	--- US,A,4 848 343 (H.I. WALLSTEN ET AL.) 18 July 1989 cited in the application see abstract; figures --- -/--	18, 19

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "I" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

7 March 1994

Date of mailing of the international search report

30.03.94

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
Fax (+ 31-70) 340-3016

Authorized officer

Wolf, C

INTERNATIONAL SEARCH REPORT

Internat. Application No.

PCT/US 93/10978

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US,A,4 733 665 (J.C. PALMAZ) 29 March 1988 cited in the application ----	1-3,10, 11,20,24
X	US,A,5 102 403 (E. ALT) 7 April 1992 see abstract; figures ----	1-11,14, 15,20,24
A	EP,A,0 416 662 (ADVANCED CARDIOVASCULAR SYSTEMS) 13 March 1991 see abstract ----	1,20
P,X	WO,A,93 17750 (SCIMED LIFE SYSTEMS) 16 September 1993 see page 24, line 19 - page 25, line 14 ----	1-11,14, 15,20,24
P,A	US,A,5 201 757 (L.R. HEYN ET AL.) 13 April 1993 cited in the application see column 8, line 11 - line 60; figures 6-9 -----	12-17, 21-23

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 93/10978

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A-0505686	30-09-92	NONE	
EP-A-0442657	21-08-91	US-A- 5108416 AU-A- 7097791	28-04-92 15-08-91
US-A-4848343	18-07-89	SE-B- 455834 DE-A- 3736399 FR-A- 2605888 GB-A, B 2196857 SE-A- 8604658	15-08-88 07-07-88 06-05-88 11-05-88 01-05-88
US-A-4733665	29-03-88	AU-B- 591942 AU-A- 6488286 EP-A, B 0221570 JP-A- 4357949 JP-C- 1719657 JP-B- 4006377 JP-A- 62231657 US-A- 5102417 US-A- 4776337 US-A- 4739762	21-12-89 14-05-87 13-05-87 10-12-92 14-12-92 05-02-92 12-10-87 07-04-92 11-10-88 26-04-88
US-A-5102403	07-04-92	NONE	
EP-A-0416662	13-03-91	US-A- 5034001 CA-A- 2024823 JP-A- 3176073 US-A- 5263963 US-A- 5180368	23-07-91 09-03-91 31-07-91 23-11-93 19-01-93
WO-A-9317750	16-09-93	NONE	
US-A-5201757	13-04-93	AU-B- 3722393 WO-A- 9319703	08-11-93 14-10-93